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(56) Documents cited
GB 1359993
GB 1009057

(58) Field of search
B3E
B3M

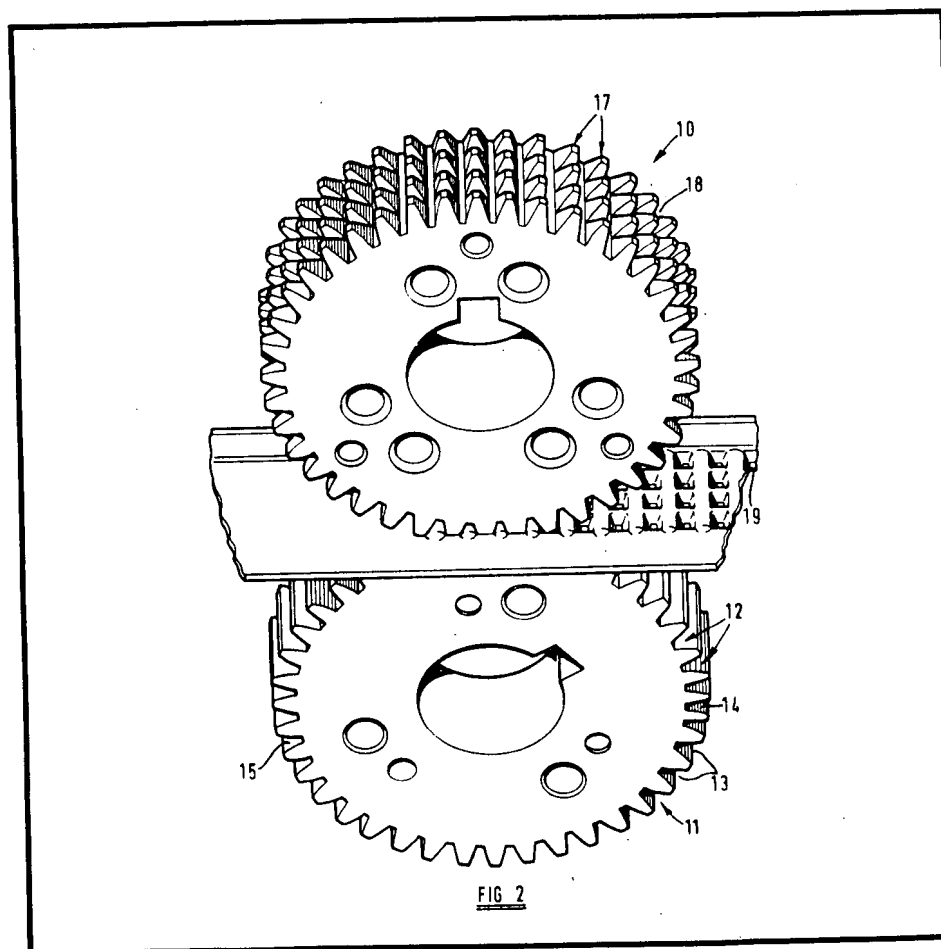
(71) Applicant
Sections & Profiles (H &
E) Limited
Downing Street
Smethwick
Warley
West Midlands

(72) Inventor
Stephen Thomas
Moseley

(74) Agents
Forrester Ketley & Co
Rutland House
148 Edmund Street
Birmingham B3 2LD

(54) Method of forming projec-
tions on sheet metal

(57) Projections 19 are formed on
sheet metal by rolling between two
rolls having respective peripheral
formations, each of which includes,
as viewed along the axes of the
rolls, two involute curves 14, 15.



GB 2063 735 A